

# ASSEMBLY NOTE FOR TENSIONING ARM 55940 WITH LOCKING PIN

TECHNICAL INFO NO. 1068

## VEHICLE MANUFACTURER/MODELS:

<b>Citroën</b>	Berlingo, C5, C8, Evasion, Jumper, Jumpy, Xantia, Xsara
<b>Fiat</b>	Ducato, Scudo, Ulysse
<b>Lancia</b>	Phedra, Zeta
<b>Peugeot</b>	206, 306, 406, 607, 806, 807, Boxer, Expert, Partner

## APPLIES TO ENGINES:

<b>Citroën</b>	2.0 HDI, 2.2 HDI
<b>Fiat</b>	2.0 JTD, 2.2 JTD
<b>Lancia</b>	2.0 JTD, 2.2 JTD
<b>Peugeot</b>	2.0 HDI, 2.2 HDI

## APPLIES TO PART NO. :

Vehicle Manufacturer	RUVILLE-No.:	OE-No.:
<b>Citroën</b>	55940	5751.55
<b>Fiat</b>		9636355180 (replaced) 9634465780 (replaced) 9653522380 (new)
<b>Lancia</b>		9636355180 (replaced) 9634465780 (replaced) 9653522380 (new)
<b>Peugeot</b>		5751.55

### IMPORTANT NOTE!

Following the procedure incorrectly can lead to severe injury!

In principle, this sequence is applicable to all tensioning pulleys and tensioning arms with a locking pin.

Note the specifications of the vehicle manufacturer



**Image 1:** 534 0110 20 — RUVILLE tensioning arm with locking pin

When assembling the tensioning arm 55940, it is important to ensure that the locking pin is not removed until assembly is complete and the ribbed V-belt has been fitted.

The tensioning arm factory settings are lost if the pin is removed too early. The tensioning arm is actuated and thus makes assembly difficult or even impossible in some cases.



### INFORMATION

The corresponding spare parts can be found in our online catalogue at [www.ruville.de](http://www.ruville.de)

Any reference to replacement part numbers for vehicle manufacturers is for comparison purposes only.