



INSTALLATION MANUAL

C-3272

Arnott Coil Spring Conversion Kit
Mercedes-Benz S550 (W221)



Engineered to Ride, Built to Last®

CONGRATULATIONS ON YOUR PURCHASE OF AN ARNOTT® SUSPENSION PRODUCT

WE AT ARNOTT LLC ARE PROUD TO OFFER A HIGH QUALITY PRODUCT WITH ALL THE TECHNICAL SUPPORT YOU NEED. THANK YOU FOR YOUR CONFIDENCE IN US AND OUR PRODUCT.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified and certified automotive professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

GENERAL INFORMATION

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottsuspension.com and www.arnotteurope.com.



WARNING:

The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.

- Not to be stored below 5°F (-15°C) and above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION:

Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.

To avoid the possibility of short circuits while working with electric components, consult your owner's manual on how to disconnect your battery.

Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

For vehicles with a "Closed Air Supply System," replacement of components requires proper adherence to procedures set forth within OE servicing literature. Failure to comply with the OE prescribed procedures can result in component damage and/or failure.

FRONT AIR STRUT REMOVAL

1. Set the steering to straight ahead.
2. Raise the vehicle.
3. Remove the applicable front wheel. (Figure 1)



FIGURE 1

4. Locate the air strut's wiring block inside the wheel well. Remove the metal retaining clip and the two (2) electrical plugs. Separate the two connectors and reinsert the wheel speed sensor plug. (Figures 2, 3)



FIGURE 2



FIGURE 3

5. Cut the cable tie and remove the wiring bracket from the air strut. (Figures 4, 5)

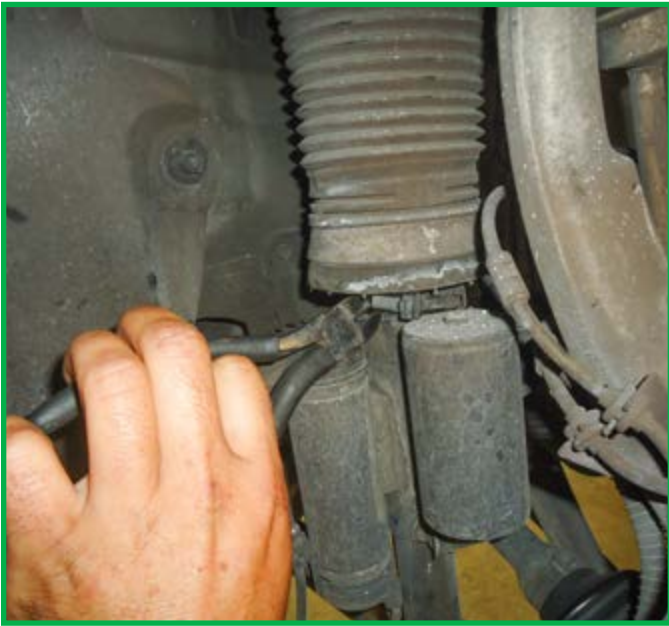


FIGURE 4



FIGURE 5

6. Loosen and remove the lower mounting nut. (Figure 6)



FIGURE 6

7. Separate the lower ball joint from the lower control arm. (Figure 7)



FIGURE 7

8. Loosen and remove the air line from the top of the air strut. (Figure 8)



FIGURE 8

9. Loosen and remove the three (3) top mounting nuts. (Figure 9)



FIGURE 9

10. Remove the air strut from the vehicle. (Figure 10)



FIGURE 10

11. Remove the offset plate from the top of the air strut. (Figure 11)



FIGURE 11

NOTE: The offset plate will be reused on your Arnott strut in the same orientation from which it was removed.

12. Front air strut removal complete.

FRONT COIL STRUT INSTALLATION



WARNING:

Tighten all nuts and bolts to the manufacturer's specifications during the installation process.

1. Remove the nut from the ball joint. (Figure 12)



FIGURE 12

2. Place the offset plate on the top mount; align the offset stud with the thick side of the plate. (Figure 13)



FIGURE 13

3. Install the coil strut into the vehicle and align the top studs with the mounting holes. (Figures 14, 15)



FIGURE 14



FIGURE 15

4. Install the ball joint into the lower control arm and tighten the lower mounting nut onto the ball joint. (Figures 16, 17)



FIGURE 16



FIGURE 17

5. Replace the wiring bracket and zip tie into place. (Figures 18, 19)



FIGURE 18



FIGURE 19

6. Place the top mounting nuts onto studs and tighten. (Figures 20, 21)



FIGURE 20



FIGURE 21

7. Front coil strut installation complete.

REAR AIR STRUT REMOVAL

1. Set the steering to straight ahead.
2. Lift the vehicle and remove the rear wheels. (Figure 22)



FIGURE 22

3. Remove the brake caliper clip. (Figure 23)



FIGURE 23

4. Remove the two (2) bolts holding the brake caliper. Remove the brake caliper and suspend to prevent damage to brake lines. (Figures 24, 25)

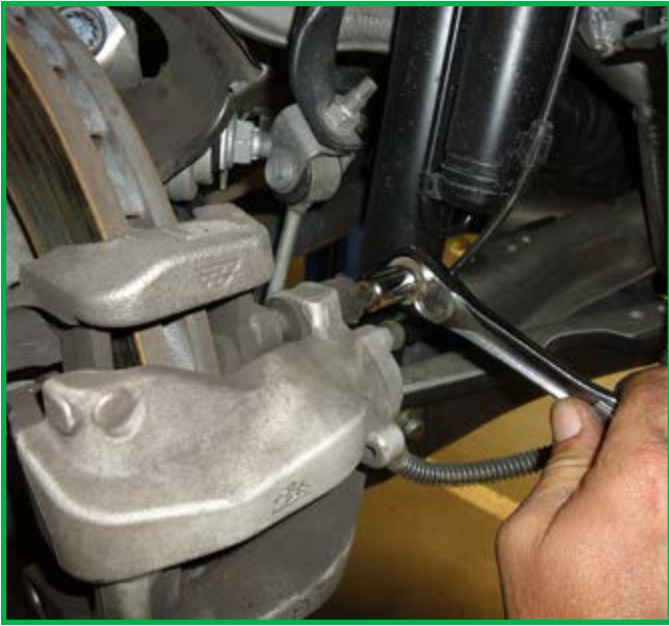


FIGURE 24



FIGURE 25

5. Remove the fasteners and inner wheel liner to expose the rear air strut's wiring block. (Figures 26, 27)



FIGURE 26



FIGURE 27

6. Remove the metal clip and plug for the rear air strut's dampening coil. Be sure to reconnect the ABS wheel speed sensor plug. (Figures 28, 29)



FIGURE 28



FIGURE 29

7. Remove the lower sway bar end link nut and separate. (Figure 30)

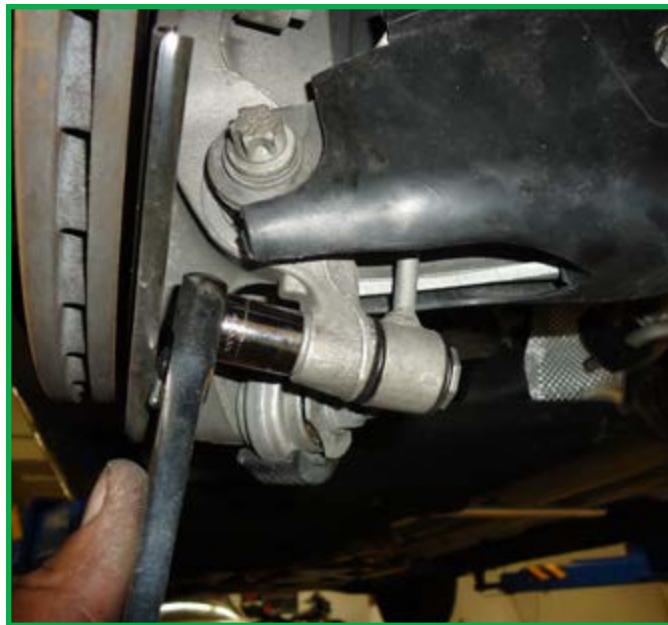


FIGURE 30

8. Remove the lower air strut mounting nut. (Figure 31)



FIGURE 31

9. Remove the lower control arm nut. (Figure 32)



FIGURE 32

10. Remove the rear dash cover from inside of the vehicle. (Figure 33)



FIGURE 33

11. Pull back the foam insulation to expose the air strut top mount. (Figure 34)



FIGURE 34

12. Remove the air line. (Figures 35, 36)



FIGURE 35



FIGURE 36

13. Remove the three (3) top mounting nuts. (Figure 37)

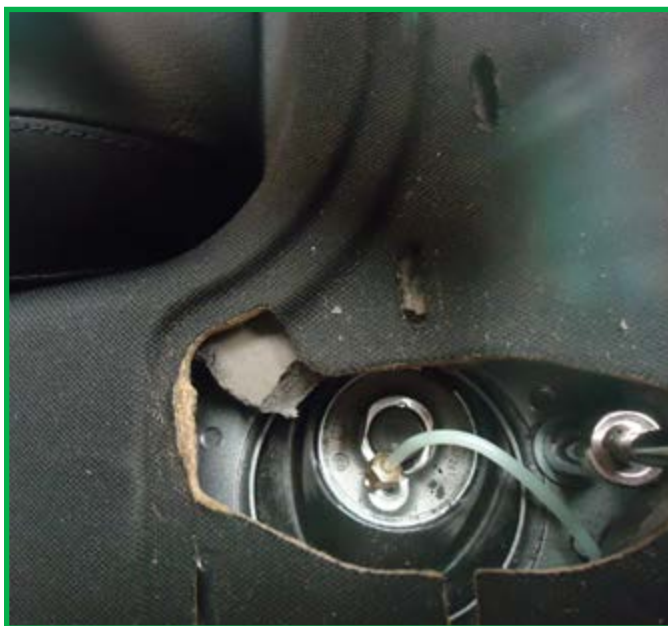


FIGURE 37

14. Remove the lower control arm bolt and the lower air strut mounting bolt. (Figure 38)

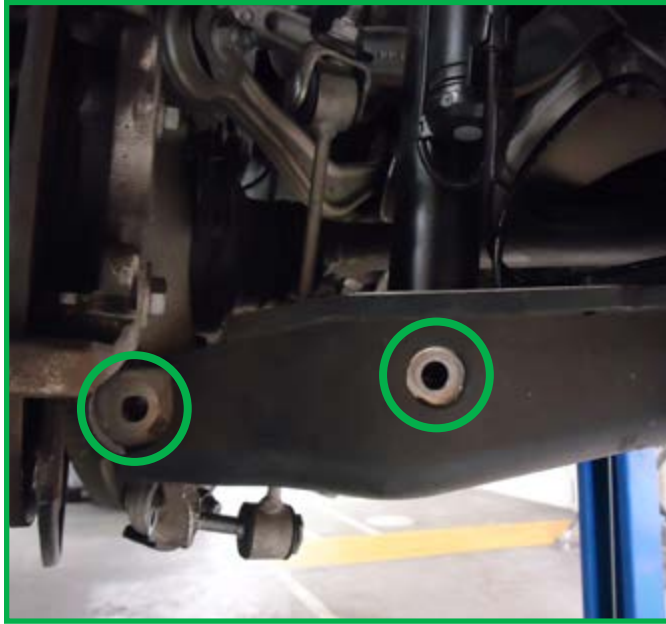


FIGURE 38

15. Pull down on the lower control arm and remove the air strut from the vehicle. (Figure 39)



FIGURE 39

16. Rear air strut removal complete.

REAR COIL STRUT INSTALLATION



WARNING:

Tighten all nuts and bolts to the manufacturer's specifications during the installation process.

1. Position the coil strut into the vehicle. (Figure 40)



FIGURE 40

2. Reinstall the lower strut mounting nut and bolt and tighten to the manufacturer's specifications. (Figures 41, 42)



FIGURE 41



FIGURE 42

3. Raise the lower control arm and reinstall the mounting nut and bolt. (Figures 43, 44)



FIGURE 43



FIGURE 44

4. Reinstall the sway bar end links. (Figures 45, 46)



FIGURE 45



FIGURE 46

5. Reattach brake caliper and bolt into place. (Figures 47, 48, 49)



FIGURE 47

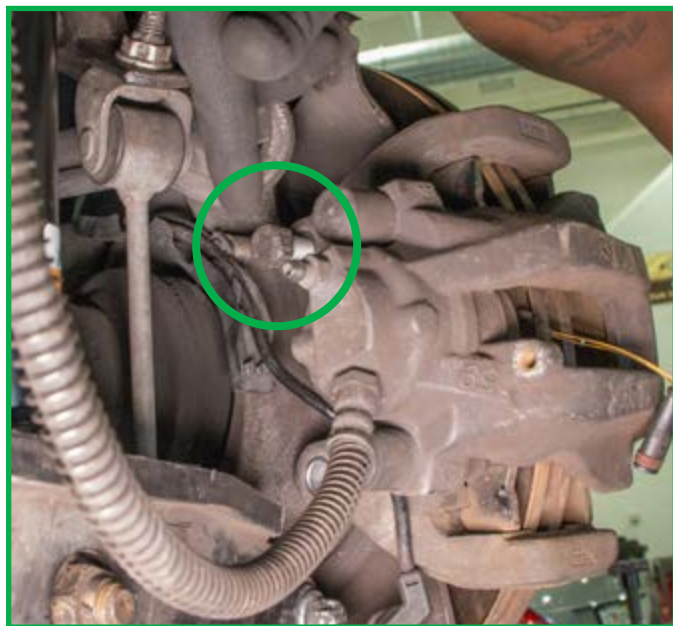


FIGURE 48

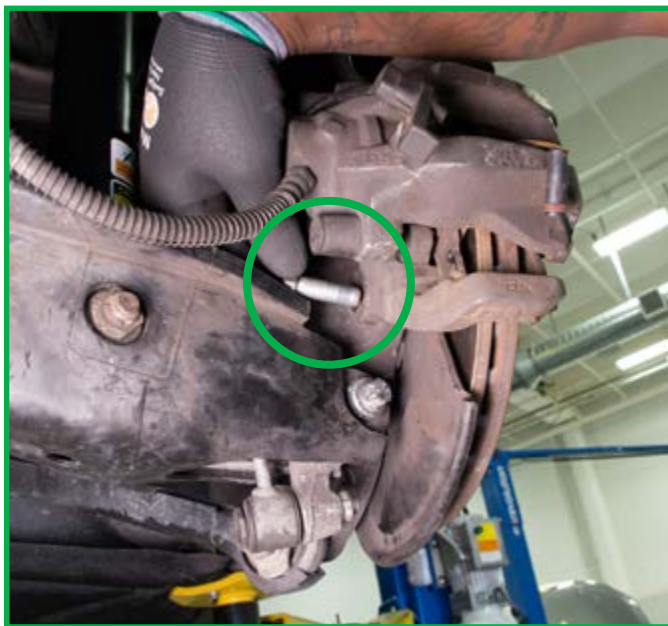


FIGURE 49

6. On the right rear, reattach brake sensor and plug in. (Figures 50, 51, 52, 53)



FIGURE 50



FIGURE 51



FIGURE 52



FIGURE 53

7. Replace the fender liner. (Figure 54)



FIGURE 54

8. Replace the brake retention clip. (Figure 55)



FIGURE 55

9. Tighten the top mounting nuts. (Figure 56)



FIGURE 56

10. Repack foam. Air line remains disconnected. (Figure 57)



FIGURE 57

11. Replace the rear dash cover. (Figure 58)



FIGURE 58

12. Rear coil strut installation complete.

ELECTRONIC BYPASS MODULE (EBM) INSTALLATION

1. Remove the passenger-side floor mat to access the kick plate. (Figures 59, 60)



FIGURE 59



FIGURE 60

2. Loosen and remove the three (3) fasteners, then lay the kick plate down on the floor board to expose the vehicle air suspension control module. (Figures 61, 62)

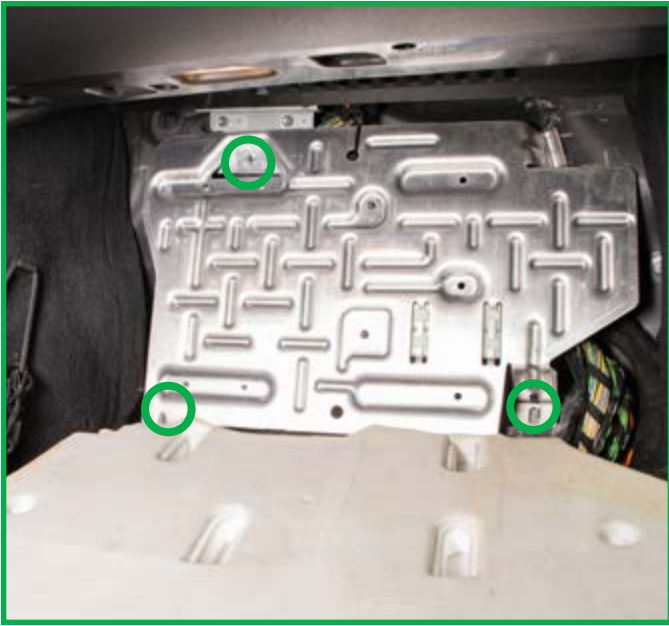


FIGURE 61



FIGURE 62

3. Disconnect the three (3) plugs from the suspension control module. (Figure 63)



FIGURE 63

4. According to the table below, splice the EBM harness wires to the applicable vehicle control module harness wires using the four (4) supplied heat-shrink butt connectors. (Figures 64, 65)

ELECTRONIC BYPASS MODULE	From	To	VEHICLE'S WIRING HARNESS
	Yellow	Two Pin Connector (Pin 24)	
	Blue	Two Pin Connector (Pin 25)	
	Red	Red/White (Pin 47)	
	Black	Brown (Pin 21)	

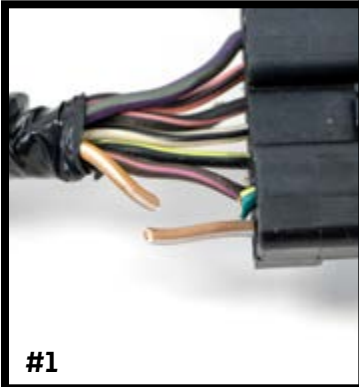
FIGURE 64

HEAT-SHRINK BUTT CONNECTOR INSTALLATION



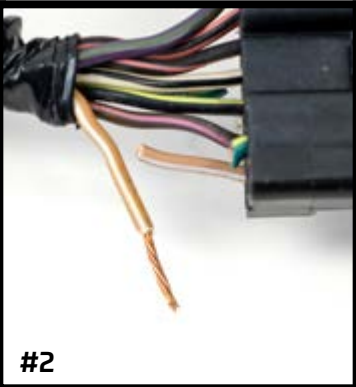
BEFORE CUTTING
Verify you are working with the correct wires. Check the manufacturer's wiring diagram for your specific vehicle.

NOTE: Make all new connections to the **HARNESS SIDE**, not the connector side.



#1

IDENTIFY AND CUT THE APPLICABLE WIRE TO THE CONTROL MODULE.



#2

STRIP 10MM OF INSULATION WITH A SUITABLE TOOL. TWIST EXPOSED WIRE.



#3

INSERT THE WIRE INTO THE BUTT CONNECTOR AND CRIMP ACCORDING TO THE TABLE ABOVE.



#4

USE AN APPROPRIATE TOOL TO HEAT SHRINK.

FIGURE 65

NOTE: Do not plug the suspension control module back in. It remains unplugged. There should be no suspension error lights present in the instrument cluster.

5. Secure the EBM in a suitable location, away from friction or pinch points.
6. Inside the engine compartment, open the fuse box. (Figures 66, 67)



FIGURE 66



FIGURE 67

7. Replace the below indicated fuse (#46) with the included fuse. (Figures 68, 69)

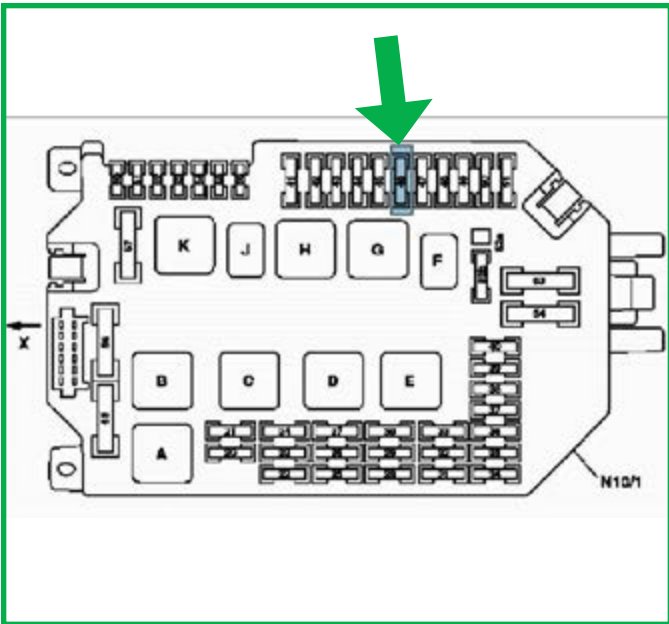


FIGURE 68



FIGURE 69

8. EBM installation complete.

**A 4-WHEEL ALIGNMENT
IS RECOMMENDED AFTER INSTALLATION**



HOW HELPFUL WAS THIS MANUAL?

Scan the QR code or click the link below to let us know.

<https://bit.ly/4evwoHc>

NEED IMMEDIATE SUPPORT?

We're happy to help! Reach out using the contact information listed.

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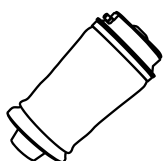
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BE Phone: +32 258 846 90

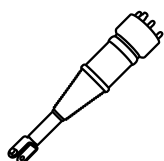
ES Phone: +34 91 901 10 56

FR Phone: +32 78 48 46 93

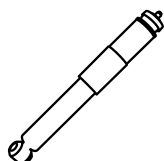
Email: info@arnotteurope.com



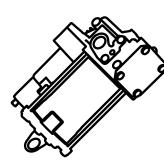
Air Springs



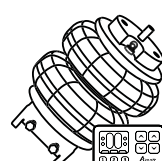
Struts



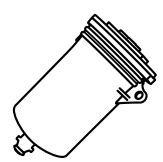
Shocks



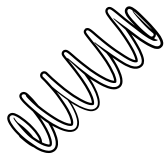
Compressors



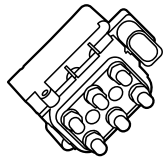
LCV Air Helper
Spring Kits



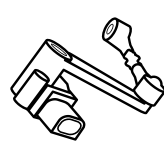
Dryers



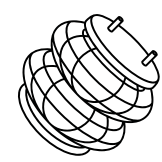
Coil Spring
Conversion Kits



Valve Blocks



Ride Height
Sensors



Pickup Truck Air
Helper Springs